



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3300-20
Job Sheet 183537



Part No: RBE350A93-3300-20

Job Qty: 16 ea

Part Name: Tail Rotor Hub Socket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/11/18

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG RBE350A93-3300-20 REV:3 IPP REV:A 18.01.15 NEW ISSUE RQ VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		10/11/18	0.00	0.00	Start Up Machining-4		
100	CNC Lathe	16 pcs		10/11/18	0.00	0.80	MORI SL2500Y		
110	QC	16 pcs		10/11/18	0.00	0.00	QC2		
120	QC	16 pcs		10/11/18	0.00	0.00	QC8 Machining-3		
130	Outsource	16 pcs		10/11/18			GRO002-VC	10	
140	Packaging	16 pcs		10/11/18	0.00	0.00	Packaging2		
145	QC	16 pcs		10/11/18	0.00	0.00	QC6		
150	Packaging	16 pcs		10/11/18	0.00	0.00	Packaging3-2		
160	QC21-FG	16 Ea		10/11/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB748 FOLIO REV: _____ DWG REV: _____ 2-Deburr
 Descriptions: 110 - 1-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 130 - -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
 Conformity is required
 150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
J07540M	Socket	16 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	J07540M	16	20	0

Part Specifications

could not be found.

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Dart Aerospace Ltd.
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TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S117389



Part: RBE350A93-3300-20

Job No: 183537

Serial No/Batch: S117389

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 10/11/18

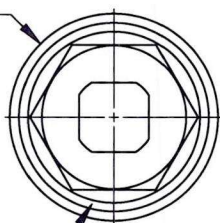
Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 1/1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D DIM WAS Ø2.11 IS Ø2.10 - 2.08, ADDED MAKE SURE FACTORY MARKINGS ARE REMOVED AND MADE IN USA.	4/29/2009	RJC	
2		ADDED CHAMFERS AND CH'D FROM A 1-9/16in. 1/2 in. DRIVE SOCKET TO A 40mm 3/4 in. DRIVE SOCKET PER HELI-PRODUCTS STOCK. ALSO CH'D UPPER O.D. TOLERANCE WAS Ø2.11 IS 2.2 TO ACCOMMODATE 40mm SOCKET PER DW.	9/29/2009	WP	
2A		CH'D T/N WAS RBEA93-3300-20 ISA RBE350A93-3300-20.	6/19/2013	BIM	RW
3	15-0147	CH'D BUYOUT INFO WAS SNAP-ON IS PROTO. CH'D OAL WAS (2.23) IS 2.40 MAX. CH'D DIM WAS Ø2.10 - 2.08 IS (Ø2.25). ADDED NOTE 1. CORRECTED ORIGINAL No. REF. WAS RBEA93-3302-02 IS RBEA93-3300-20.	6/24/2015	RJC	JAG

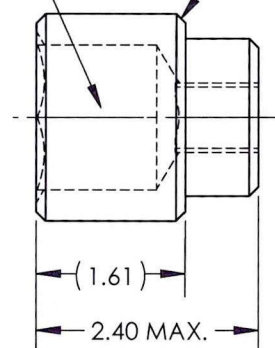
(Ø2.25)
MAKE SURE FACTORY
MARKINGS ARE REMOVED

SKIM FRONT FLUSH (.08)



ENGRAVE T/N, S/N,
MADE IN USA

3X .10 X 45°



ORIGINAL No. REF.
DO NOT USE FOR REF. ONLY
RBEA93-3300-20 = 350A93-3300-2.

NOTE:

1. PART OF AGUSTA KIT RBEA62309.

DART AEROSPACE	
TITLE TAIL ROTOR HUB SOCKET	
DWG NO. RBE350A93-3300-20	REV 3
MAT'L STEEL	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH BLACK OXIDE
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL AS350A
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 3/19/2009 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET	STEEL	40mm -6 POINT 3/4 in. DR. (PROTO #J07540M) MODIFIED	



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PURCHASE ORDER **PO041354**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041354
PO Date: 10/15/18
Due Date: 10/19/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

REVISED

E-MAILED
OCT 18 2018

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183537	RBE350A93-3300-20	Tail Rotor Hub Socket -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/19/18	16 pcs	0 pcs	16 pcs	\$3.79/pcs	\$60.64
			16 X OCT 23 2018								
2		RBD29826	4 Blade Tail Rotor Nut #369D21716-5 Torque Wrench Adapter -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/19/18	28 pcs	0 pcs	28 pcs	\$2.35/pcs	\$65.80
			28 X OCT 23 2018								
		184166									

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PURCHASE ORDER

PO041354

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	181885-A	RBEM622U3001101-7	Base Plate -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	10/19/18	7 pcs	0 pcs	7 pcs	\$6.75/pcs	\$47.25
							7X	OCT 23 2018			
4	184394	RBT18700A-2	Bolt Modified -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	10/19/18	24 pcs	0 pcs	24 pcs	\$0.95/pcs	\$22.80
							24X	OCT 23 2018			
Grand Total:											\$196.49



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PURCHASE ORDER PO041354

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in dark ink, appearing to be "CL" or similar, located to the right of the list of procurement quality clauses.

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Certificat de Conformité / Certificate of Compliance

(013553-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013553- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
23-Oct-2018		Jessie Boisvert		041354 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3300-20 ✓ Rev.	RBE350A93-3300-20 01 -OXIDE BLACK [OXIDE BLACK] CLASS1 MIL-C-13924C	OXIDE-BLACK CH	16	16 ✓	0	0	0
2	RBD29826 ✓ Rev.	RBD29826 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	28	28 ✓	0	0	0
3	RBEM622U3001101-7 ✓ Rev.	RBEM622U3001101-7 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1	OXIDE-BLACK CH	7	7 ✓	0	0	0
4	RBT18700A-2 ✓ Rev.	RBT18700A-2 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1	OXIDE-BLACK CH	24	24 ✓	0	0	0

 OAS
38
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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.